

# EUROCLEAR 4:1 CLEAR (#11)

<b>Description</b>	<p>Is a medium solids two component acrylic coating. It can be applied undiluted or reduced. It has good flow and non-sag properties It hardens rapidly to give a high build U.V resistant coating. It has excellent gloss and long term durability It can be air dried, low baked or I.R. cured. It can be easily polished once cured.</p>
<b>Health and Safety Statement</b>	<p><b>FOR PROFESSIONAL USE ONLY.</b> Read full instructions before use. <b>IMPORTANT:</b> This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the material safety data sheet for full handling instructions and personal protection information. These are available via your local stockist. The supplier disclaims any liability where the user does not wear the recommended personal protective equipment.</p>
<b>Surface preparation</b>	<p><u>Step 1:</u> Degrease with wax &amp; grease remover, allow to dry. <u>Step 2:</u> Abrade the surface Original cured paint: Wet sand P800-1000 or Dry sand P600-800. <u>Step 3:</u> Degrease with wax and grease remover as per Step 1 above. <u>Step 4:</u> remove all dust/dirt particles with a tack rag.</p>
<b>VOC Information</b>	<p>RFU Material VOC: 4.38 lb/gal RFU Coating VOC: 3.48lb/gal Ready to use Solids: 34.8%</p>

## TECHNICAL INFORMATION

Mixing Ratio:	<b>CLEAR COAT : ACTIVATOR 4:1</b>
Spray Gun	HVLP Gravity gun
Spray Gun Tip size	1.3mm to 1.6mm
Viscosity Zahn #2.	19 - 22 secs
Air Pressure	28 psi at the gun
Coats	2 to 3 wet coats
Film Build	1,000 - 1,500 microns
Flash Off Time	5 - 10 mins
Tack Free Time	<20 mins
Through Dry Time (Air)	4 - 6 hours
Through Dry Time (@ 140°F)	30 mins
Through Dry Time (I.R.)	15 mins
Time to Polish	Minimum 5 hours
Recoat Window	Up to 8 hours then sanding required.
Tape Time	Overnight
Pot-Life	6 - 8 hours

## TEMPERATURE RANGE FOR ACTIVATORS

Temp °F	50°	60°	70°	80°	90°	100°
<b>Activator</b>						
<b>Fast (#33)</b>						
<b>Medium (#32)</b>						
<b>Slow (#31)</b>						

Issue Date: 1-1-2013

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