

## EUROCLEAR 2:1 VOC COMPLIANT CLEAR COAT (#13)

<b>FEATURES</b>	2007 VOC compliant medium solids two component acrylic coating Has good flow with non-sag properties Hardens rapidly to give high build, U.V. resistant coating. Excellent hiding power, gloss and long term durability Can be air dried, low baked or I.R. cured Easy to polish when cured
<b>HEALTH &amp; SAFETY STATEMENT</b>	FOR PROFESSIONAL USE ONLY. Read full instructions before use. <b>IMPORTANT:</b> This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the material safety data sheet for full handling instructions and personal protection information. These are available via your local stockist. The supplier disclaims any liability where the user does not wear the recommended personal protective equipment.
<b>SURFACE PREPARATION</b>	Step 1: Degrease with pre-cleaner or panel prep and allow to dry. Step 2: Abrade the surface Original cured paint: Wet flat P800-1000 or Dry flat P600-800. Step 3: Degrease with pre-cleaner or panel prep and allow to dry. Step 4: remove all dust/dirt particles with a tack rag.
<b>V.O.C. INFORMATION</b>	The EU limit for this product (product category: IIBd) in ready to use form is 4.3 lbs/gal. The VOC content of this product in ready to use form is 4.3 lbs/gal

### TECHNICAL INFORMATION

Mixing Ratio	<b>CLEARCOAT : HARDENER 2:1</b>
Spray gun	HVLP Gravity gun
Tip size	1.2mm to 1.4mm
Viscosity DIN 4/sec.	15-17
Air Pressure/psi	29 psi at the gun
Coats	2-3
Build/microns.	40-50
Flash Off/min.	5-10
Tack Free/min.	60
Through Dry Air/hours	5-8
Through Dry 140°F/min.	30
Through Dry I.R./min.	15
Pot-Life /hours	4-6

### TEMPERATURE RANGE FOR ACTIVATOR

Temp °F	45	50	55	60	65	70	75	80	85	90	+100
<b>Activator</b>											
<b>Fast (#33)</b>											
<b>Medium (#32)</b>											
<b>Slow (#31)</b>											